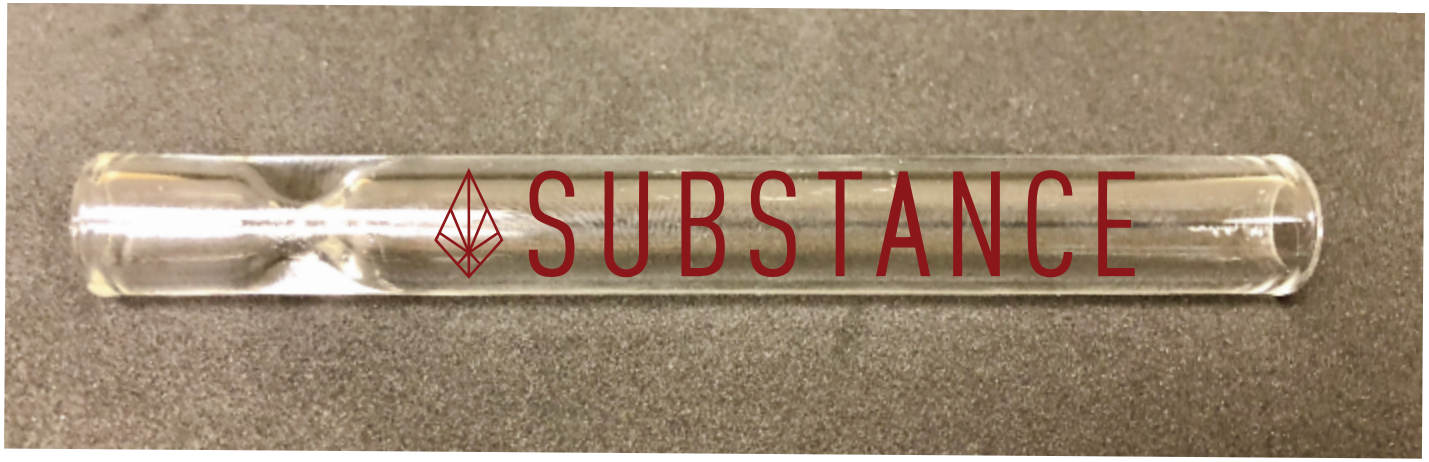
SUBSTANCE